

CERTIFICATE

Management system as per
BS EN ISO 3834-2:2005

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

IPP Mardale Ltd. / IPP Specialised Machine Services Ltd. / IPP Scomark Engineering Ltd.

Unit 2 Speke Approach, Wheldon Road, Widnes, Cheshire, WA8 8FW

applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	The full turnkey procurement, precision machining, fabrication, weld overlay and testing to recognised national, international and client specifications of bespoke flow loops, vessels, pig launchers, receiving traps, manifolds in wrought, cast, forged and HIPed components ranging from carbon steels to super duplex, titanium and high nickel alloys. Product services industries including but not limited to Petrochemical, chemical, nuclear, power generation and onshore/offshore/subsea oil and gas.
Product Standards:	Pressure Equipment Directive (2014/68/EU), PD5500:2015, ASME VIII Div 1:2015, EN 13445-1 to 6:2014, ASME B31.3:2016, ASME B31.8:2016 and contract specific client specifications as applicable.
Welding and Inspection Standards:	BS EN ISO 15614-1:2004+A2:2012, BS EN ISO 15614-6:2006, BS EN 287-1:2011, BS EN ISO 9606-1:2013, BS EN ISO 9606-3:1999, BS EN ISO 9606-4:1999, BS EN ISO 9606-5:2000, BS EN ISO 5817:2014, ASME V: 2015, ASME IX:2015, ASME B31.3:2016, ASME B31.8:2016, NORSOK M601:2016, ISO 15156-3:2015 and application standards as applicable.
Parent Materials:	Material groups 1, 3, 5, 8, 10, 35, 41, 43, 45 & 51 as per PD CEN ISO/TR 15608:2013
Welding and Allied Processes:	111: MMA - Manual metal arc welding, 121: SAW - Submerged arc welding with single solid wire electrode / twin solid wire electrode, 136: MAG - Manual metal active gas with flux cored electrode, 141: TIG - Manual tungsten inert gas with solid electrode as per BS EN ISO 4063:2010
Responsible Welding Co-ordinator(s):	Mr. G. Allen: International Welding Engineer – IWE/GB/00067 Mr. R. Ash: Technical Manager / Deputy Responsible Welding Co-ordinator

Certificate No.: GB01125

Audit Report No.: 2017/24927



Valid until: 22/01/2019

Initial certification: 15/03/2013

Signed for and on behalf of TÜV UK Ltd, the Certification Body

London, 25/01/2017

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.